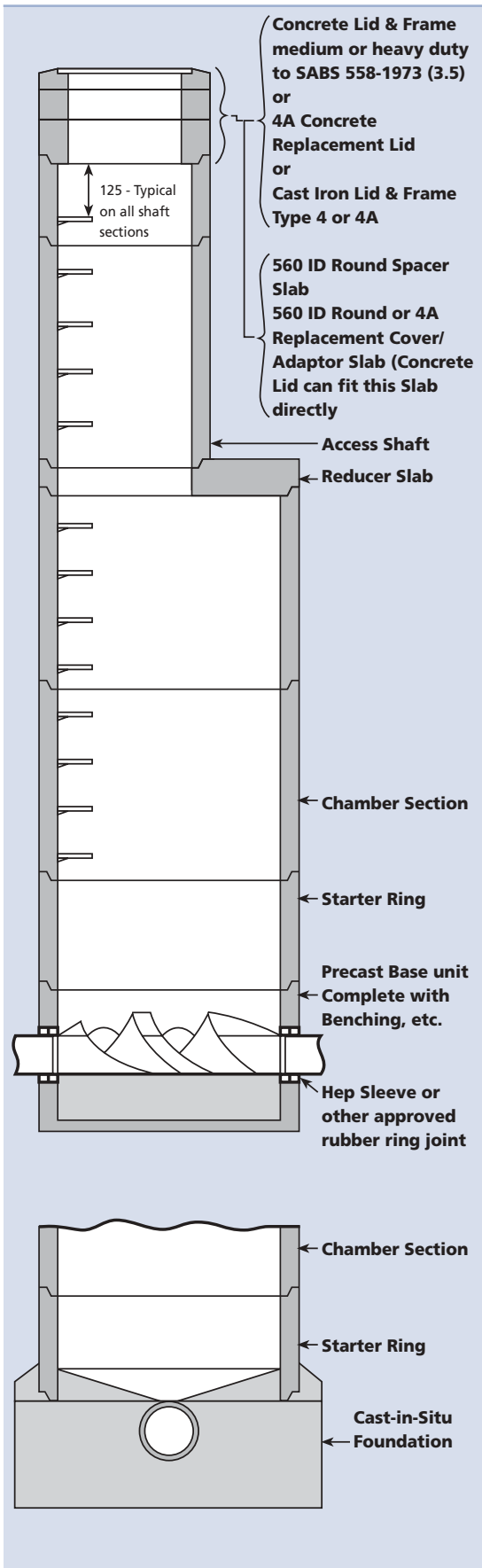


ROCLA MANHOLES, CHAMBERS, SHAFT SECTIONS & SLABS

Note:

1. 1950 Manholes are only available from Rocla's Roodepoort factory.



Pipe Strength kN/m	Nominal Diameter	Inside Diameter	Outside Diameter	Wall Thickness	Nominal Length	Inside Socket	Approx Mass per metre	Approx Mass per pipe	Proof Load
	ND mm	ID mm	OD mm	T mm	L mm	S mm	kg/m	kg/pipe	kN/m
15	750	750	860	55	250	18	359	90	15.0
	750	750	860	55	500	18	359	180	15.0
	750	750	860	55	1000	18	359	359	15.0
	1000	1000	1130	65	250	19	561	140	15.0
	1000	1000	1130	65	500	19	561	281	15.0
	1000	1000	1130	65	1000	19	561	561	15.0
15	1250	1250	1400	75	250	22	806	202	15.0
	1250	1250	1400	75	500	22	806	403	15.0
	1250	1250	1400	75	1000	22	806	806	15.0
	1500	1523	1689	83	250	25	1080	270	15.0
	1500	1523	1689	83	500	25	1080	540	15.0
	1500	1523	1689	83	1000	25	1080	1080	15.0
	1800	1829	2019	95	250	30	1482	371	15.0
	1800	1829	2019	95	500	30	1482	741	15.0
	1800	1829	2019	95	1000	30	1482	1482	15.0
	1950	1980	2184	102	1000	32	1721	1960	15.0

Reducer Slabs	Reduce To	Thickness mm	Mass kg
1000	750	150	204
1250	750	150	408
1500	750	175	793
1800	750	175	1218
1950	750	195	1662

Cover Slab	Reduce To	Thickness mm	Mass kg
1000	560	150	272
1250	560	150	476
1500	560	175	871
1800	560	175	1296
1950	560	195	1885

Adaptor Slabs	Mass kg
Round	750mm with 560 hole 150 THK: 113
4A	860 OD with 560 hole 125 THK: 84
Square	900 with 560 hole 125 THK: 146

Spacer Slabs	Mass kg
Round Spacer	750mm with 560 hole 75 THK: 51
	900 SQ with 560 hole 75 THK: 108

Concrete Lid	Mass kg
560 DIA Heavy Duty	95
560 DIA Medium Duty	95

Section of Manhole Access Shaft and Precast Base Unit.



Please note: Mass per metre is an approximation only. Rocla cannot guarantee the exact mass as listed on this table.